

Work Order ID 54326 -1

December 8, 2009 8:33:16 AM

Page 1

Item ID: D3782-043

Revision ID:

Item Name: Front Outboard Leg Assembly, LH

Start Date: 08/12/2009 Start Qty: 10.00

Required Date: 16/12/2009 Req'd Qty: 10.00

Reference:

Approvals:

Process Plan:

Date: 09/12/08

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3782

Rev A

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110



Small Fab

Small Fab

Memo

0.00

0.00

Small Fab

I-assemble as per dwg D3782

120



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

Memo

Accept

Setup Start

Stop

Run Start

Stop

Cust Item ID:

Customer:

SB 10/01/08

3

SB 10/01/08 (3)

SB 10/01/08

3

Split

3

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Item ID: D3782-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Front Outboard Leg Assembly, LH

Start Date: 08/12/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location *GA*

0.00

See 10/01/08

3



Packaging

Memo

0.00

Packaging

140

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/11

10-1-08

(3)

Picklist Print

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Work Order ID: 54326

Parent Item: D3782-043

Parent Item Name: Front Outboard Leg Assembly, LH


Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 10.00

Required Qty: 10.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN45-13A  EYE BOLT | | Purchased | No | | | 110 | Each | 31.0000 | 20.0000 | | | |

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

31

109712

4

111975

27

AN960JD516

Purchased

No



Washer

110

Each

976.0000

20.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

976

110363

46

110523

57

111279

39

112082

64

112314

14

112828

256

113149

500

D3762-041

Manufactured

No



Front Leg Fitting Assembly

110

Each

0.0000

10.0000



B S 4 335

3

SB 10/01/08

SB 10/01/08

Picklist Print

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Work Order ID: 54326

Parent Item: D3782-043

Parent Item Name: Front Outboard Leg Assembly, LH


Comments:

Start Date: 08/12/2009


Required Date: 16/12/2009

Start Qty: 10.00

Required Qty: 10.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D3768-3  Front Outboard Leg, LH | | Manufactured | No | | | 110 | Each | 4.0000 | 10.0000 | | | |

| Warehouse Location | Loc Qty | Loc Code |
|-----------------------|---------|----------|
| Main Warehouse | | |
| ST | 4 | |
| 42239 | 4 | |

| | | | | | | | | | | | | |
|---|--|--------------|----|--|--|-----|------|---------|---------|--|--|--|
| D3787-1  Foot | | Manufactured | No | | | 110 | Each | 36.0000 | 10.0000 | | | |
|---|--|--------------|----|--|--|-----|------|---------|---------|--|--|--|

| Warehouse Location | Loc Qty | Loc Code |
|-----------------------|---------|----------|
| Main Warehouse | | |
| ST | 36 | |
| 39397 | 3 | |
| 46597 | 33 | |

| | | | | | | | | | | | | |
|--|--|-----------|----|--|--|-----|------|----------|---------|--|--|--|
| MS21042L5  Nut | | Purchased | No | | | 110 | Each | 730.0000 | 20.0000 | | | |
|--|--|-----------|----|--|--|-----|------|----------|---------|--|--|--|

| Warehouse Location | Loc Qty | Loc Code |
|-----------------------|---------|----------|
| Main Warehouse | | |
| ST | 730 | |
| 110382 | 10 | |
| 111636 | 11 | |
| 112314 | 709 | |

3 SB 10/01/08

3 SB 10/01/08

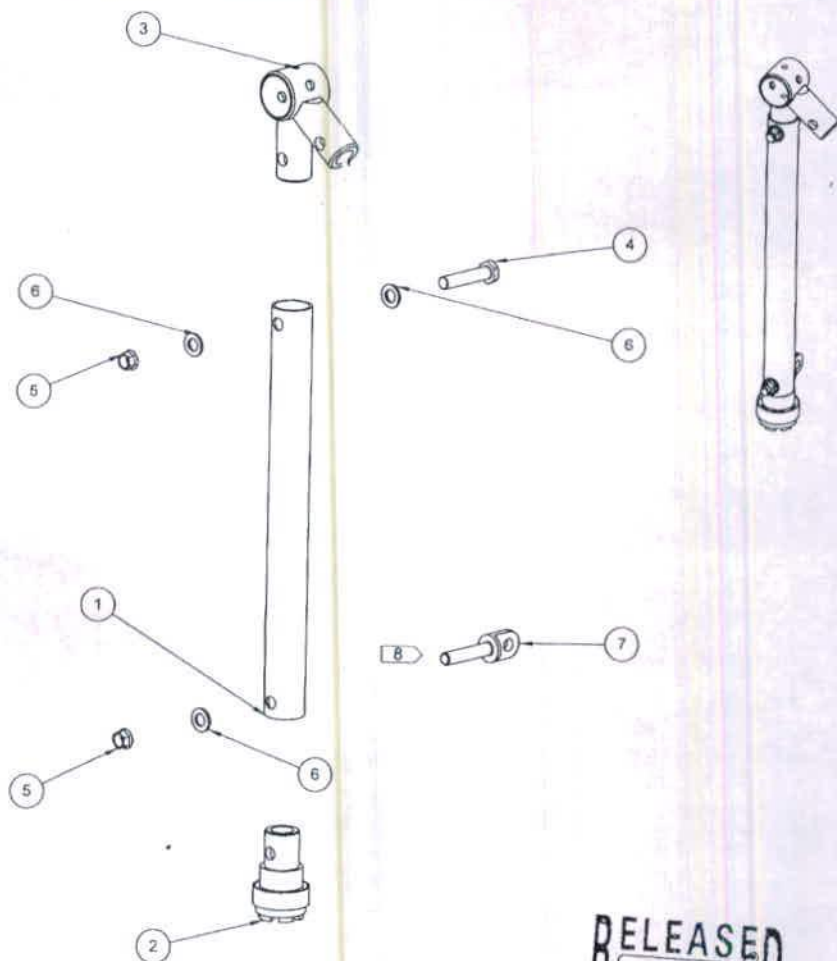
3 SB 10/01/08

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Shop Packet Print

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| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. (-041) |
|----------|---------------|------------------------|-------------|
| 1 | D3768-1 | FRONT INBOARD LEG | 1 |
| 2 | D3787-1 | FOOT | 1 |
| 3 | D3762-041 | FRONT LEG FITTING ASSY | 1 |
| 4 | AN5-13A | BOLT | 1 |
| 5 | MS21042L5 | NUT | 2 |
| 6 | NAS1148D0568J | WASHER (AN960JD516) | 3 |
| 7 | AN45-13A | EYE BOLT | 1 |



D3782-041 FRONT INBOARD LEG ASSEMBLY

RELEASED
08-06-04

| | | | |
|------------|-------------|---|--------------|
| A | NEW ISSUE | HS | 08.06.04 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | HS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | HS | | |
| CHECKED | | DRAWING NO. | REV. A |
| MFG. APPR. | | D3782 | SHEET 1 OF 4 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | LEG ASSEMBLY | NTS |
| DATE | 08.06.04 | COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. NO REUSE OR REPRODUCTION OF THE EXPRESS OR IMPLIED THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COMPARISONS TO ANY OTHER PERSON OR ENTITY WITHOUT PERMISSION FROM DART AEROSPACE LTD. | |

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs
- 8) ITEM 6 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH
INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH

